

Work Order ID 108155

108155

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October-08-13 8:27:34 AM

Item ID: D4595-150-13

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Sealant Tape (13' Long)

Start Date: 10/08/13 Start Qty: 15.00

15

Cust Item ID:

Required Date: 10/11/13 Req'd Qty: 15.00

15

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4595	A								
100		0.00							
100	Packaging								
Packaging	Memo	0.00							
Packaging	Cut to length as per dwg								
110		0.00							
110	QC6- Inspect dimensions to drawing								
QC	Memo	0.00							
Quality Control									
120		0.00							
120	Identify as per dwg & Stock Location: <u>stas</u>								
Packaging	Memo	0.00							
Packaging	***EXPIRATION DATE <u>08-1-2014</u> ***								

(15) DAS 6 189 13/10/15

(15) DAS 6 189 13/10/15

DAS 6 989 13/10/14 (15)

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Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control	INDICATE EXPIRY DATE ON LOT MAINTENANCE								

*Handwritten signature and date: 10/13-10-16**Handwritten date: 10/13-10-16*

Picklist Print

October-08-13 8:27:33 AM

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Work Order ID: 108155

Parent Item: D4595-150-13

Start Date: 10/08/13

Required Date: 10/11/13

Parent Item Name: Sealant Tape (13' Long)

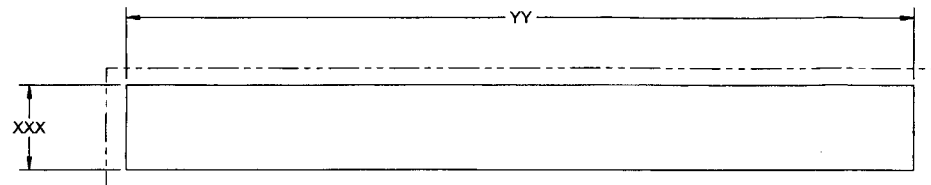
Start Qty: 15.00

Required Qty: 15.00

Comments: IPP REV:I 13.06.26 NEW ISSUE DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4595-150 Sealant Tape		Manufactured	No			100	f	454.3800	13	206		DAS 6 9-89	
						<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>				
						ST500		454.38					
						105979		454.38		108290			

SPECIFICATION CONTROL DRAWING



D4595-XXX-YY SEALANT TAPE

RELEASE BACKING, REF.
DO NOT REMOVE UNTIL APPLICATION

W/O
108/55

RELEASE
2012-02-16

NOTES:

1) MATERIAL: SEALANT TAPE, SINGLE-COMPONENT, NON-CURING, POLYSULFIDE BASE
1/16" THICK
PER MIL-S-11030F TYPE III
POSSIBLE SUPPLIER = GENERAL SEALANTS INC. P/N GS#424 (AVIALL)

2) SPECIFICATION: D4595-XXX-YY
WHERE "XXX" = WIDTH IN HUNDREDTHS OF AN INCH
AND "YY" = LENGTH IN FEET
EG. 1 INCH WIDE BY 25 FEET LONG SEALANT TAPE = D4595-100-25

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4595-XXX-YY", B/N, AND EXPIRATION DATE "EXPIRATION dd-MMM-yyyy" (EG. 26-SEP-2012)
PER DART QSI 044 6.1

7) WEIGHT: 0.33 lbs/sq.ft

A	NEW ISSUE	CP	12.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN	GP		
DRAWN	GP		
CHECKED	AS		
MFG. APPR.	GP		
APPROVED	GP		
DE APPR.	GP		
DATE	12.01.09		
		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
		DRAWING NO. D4595	REV. A
		TITLE SEALANT TAPE	SCALE NTS
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